#### NATO SERIES

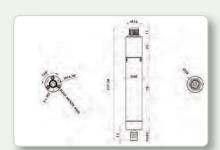


# NATO Screwdrivers – Current Control with Torque Only, or Torque and Angle Capability

**TORQUE UP TO 50 Ncm** 

Kolver's experience with current control technology has led to the creation of the NATO screwdrivers; the first ultra-low torque, truly accurate current controlled torque driver designed for applications in which torques below 50 Ncm are required, especially in the mobile industry. The NATO features an innovative electric motor coupled with planetary gearboxes, producing extremely low inertia and minimal friction for long life, and very accurate torque production. NATO Series is available with torque only or torque and angle capabilities.

NATO screwdrivers range in torque from 1 to 50 Ncm, and feature an ESD-safe housing and cord set or aluminium body (20mm diameter), for fixture mount applications. Drivers are inline style, with a lever start actuation. NATO systems are available with our 8 P-set programmable controllers for maximum versatility. Foot pedals are available in cases where the operator would like the convenience of manual operation with the NATO/CA series.



NATO for automation with suction head (optional)



EDU2AE/TOP/NT

## Features of the NATO and EDU2AE/TOP/NT System:

- An ultra low torque range of 1 50 Ncm.
- Speed: ranges from 200–700 RPM.
- DC current controlled low inertia, low voltage ironless motor.
- The NATO inline driver is also offered as the NATO..
  CA fixture mount model for automation and robotic use.
- 4 mm half moon chuck on NATO15 and Hex 1/4" on NATO50.
- Up to eight (8) P-sets available.
- 1–99 Screws per program.
- Adjustable torque.
- Adjustable Brake (slow speed) time.
- Adjustable Ramp (slow start) time.
- Adjustable Minimum and Maximum rundown time setting.

- Auto reverse setting with adjustable speed and adjustable torque.
- Prevailing Torque (thread cutting) capability.
- Programmable left or right rotation.
- Unscrew lockout capability.
- Programmable controller calibration.
- Nm, lbf.in or kgf.cm setting.
- Adjustable Minimum and Maximum torque setting.
- Barcode, switchbox and socket tray programming capability.
- Programmable sequencing.
- Six language settings.
- Password protected.
- Suction heads specific for NATOs.

### NATO System with Torque only

| •                               |                 |   |                |              |                  |                |
|---------------------------------|-----------------|---|----------------|--------------|------------------|----------------|
| Model                           | Code            | Torque  | RPM<br>min-max | Weight<br>kg | Dimensions<br>mm | Style          |
| NATO15D                         | 160015          | 1-15 Ncm  | 350-700        | 0,20         | 201x33           | Inline         |
| NATO15CA                        | 163015          | 1-15 Ncm  | 350-700        | 0,12         | 138x20           | Aluminium body |
| NATO50D                         | 160050          | 5-50 Ncm  | 200-700        | 0,26         | 210x33           | Inline         |
| NATO50CA                        | 163050          | 5-50 Ncm  | 200-700        | 0,18         | 150x25           | Aluminium body |
| EDU2AE/TOP/NT<br>Control unit   | 031000/TOP/NT   | Programmable torque (8 P-sets) with user interface screens                      |                | 2,00         | 190x205x120      |                |
| EDU2AE/TOP/NT/E<br>Control unit | 031000/TOP/NT/E | Like EDU2AE/TOP/NT + remote programming via USB & PC (with EDU EXPAND software) |                | 2,00         | 190x205x120      |                |

### NATO System with Torque and Angle

| •                                |                  | <b>→</b>   |                |              |                  |                |
|----------------------------------|------------------|--|----------------|--------------|------------------|----------------|
| Model                            | Code             | Torque   | RPM<br>min-max | Weight<br>kg | Dimensions<br>mm | Style          |
| NATO15D/TA                       | 160015/TA        | 1-15 Ncm   | 350-700        | 0,20         | 201x33           | Inline         |
| NATO15CA/TA                      | 163015/TA        | 1-15 Ncm   | 350-700        | 0,12         | 138x20           | Aluminium body |
| NATO50D/TA                       | 160050/TA        | 5-50 Ncm   | 200-700        | 0,26         | 210x33           | Inline         |
| NATO50CA/TA                      | 163050/TA        | 5-50 Ncm   | 200-700        | 0,18         | 150x25           | Aluminium body |
| EDU2AE/TOP/NT/TA<br>Control unit | 031000/TOP/NT/TA | Programmable torque & angle (8 P-sets) with user interface screens |                | 2,00         | 190x205x120      |                |

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